

CIGARETTE SPECIFICATION

CABARRUS COUNTY
MERIT ULTRA LIGHTS 100 MENTHOL SP
BRAND CODE-01040 (STD)

EFFECTIVE DATE: 01/01/96
STANDARD PRODUCTION

CIGARETTE LENGTH : 99.5 MM FTC TAR : 6.0 MG/CIGT 5.5 - 6.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 68.0 MM
FILTER LENGTH : 31.5 MM
TIPPING LENGTH : 36.000 MM
TOTAL R.T.D. : 111 MM H2O FRESH MENTHOL : .55 MG/CIGT .50 - .60
DILUTION TARGET : 55.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M CK/WHT SGLLS PPT KC236M2 12-385-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1020 - 13.15% MERIT ULTRA LTS MENTHOL SP

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1040 FILTER: B07038

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400)
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APPROVED BY: *Josie M. Base*

SUPERCEDES SPECIFICATION DATED: 2/17/95

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